



# WHEEL RECONDITION



## WHY RECONDITION A WHEEL OR RIM?

- Once a wheel is steel shot blasted, it is much easier to see cracks and other defects that may require the wheel or rim to be removed from service.
- Once a professional finish is applied, tires are easier to mount and dismount. This means a better bead seat with less tire bead damage and better air retention.
- Longer wheel and rim service will be gained by maintaining a fresh professional coating on the wheel or rim.
- Refinished wheels and rims will have a "like-new" appearance and enhance vehicle appearance.
- Wheel and rim refinishing ensures professional tire and wheel maintenance.
- Get to the underlying condition of the wheel like finding a hairline fracture, rusted steel wheel or bolts and lug nuts that won't thread properly is vital for safety and performance.

## WHEN SHOULD YOU RECONDITION?

The following guidelines are good indication that a wheel or rim should be refinished:

- When any build-up or rust, rubber or debris is present at the bead seat of a wheel or rim.
- When any rust is present between the bead seat areas of the wheel or rim.
- When any rust is present on the inside or outside of the bolt hole area of the wheel.
- When over 20% of the wheel or rim surface exhibits visible rust.
- When dry paint thickness exceeds 3 mils on the inside or outside of the bolt hole pattern of the wheel.

## BENEFITS OF RECONDITIONING

- Ease of mounting and dismounting tires
- Less tire bead damage
- Better air retention
- Longer wheel and rim service
- Compliance with OSHA's truck wheel and rim cleaning service regulations

## COLOR OPTIONS

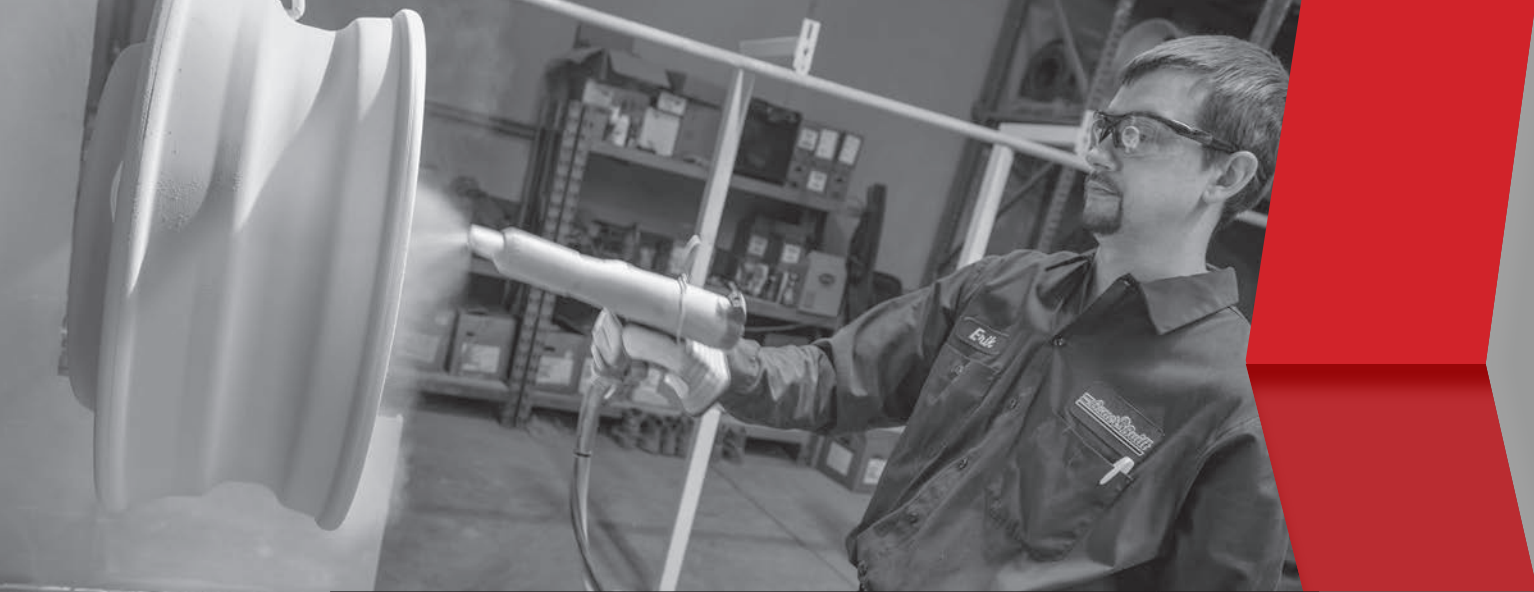
Bauer Built offers seven finish colors. Our most common finish colors are white, black and gray; other colors include orange, yellow, red and blue. We can also accommodate custom colors with a minimum order of 100 rims.



Customer's Wheel | Primed | Painted Finish

➔ See our 10-step process on the next page.

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# OUR PROCESS



## OUR 10-STEP PROCESS

❶ Customer's wheels/rims are received at our local tire centers. ❷ Wheels and rims are cleaned and prepped for refinishing. ❸ They are then placed in a machine and blasted with a small steel shot. ❹ Inspection completed for safety issues and condition before proceeding. ❺ Primer when requested and paint are applied to standard 3mm thickness. ❻ The steel shot and abrasive grit removes the build-up of dirt, grease and old paint. ❼ Wheels and rims are cured in an infrared catalyst oven for 15 minutes. ❽ Powder coated finish in 5 standard finishes is transformed to a durable, permanent finish that looks like new. ❾ Wheels/rims are completed and are prepared for customer return. ❿ Customers wheels/rims are labeled to guarantee you get your originals returned to you from one of our three wheel refinishing plants

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